The compact 4x4x4 VF 1.33B loader & backhoe loader has reached the goal to work as a skid loader or as a mini-excavator, but overcoming the limits of the single skid loader and of the single mini-excavator.

In the loader or backhoe version, it represents the only solution which fully responds to Venieri philosophy in compact machinery: an unique product that's superior in terms of productivity, efficiency, flexibility and with low maintenance costs.

The only tool carrier capable of performing in restricted areas or confined operating conditions, in:

EARTHMOVING: excavating, digging, breaking, filling, levelling

**CONSTRUCTION:** transporting materials, opening trenches, grading, burying, levelling etc.

**ROADS AND PIPES:** removing road surfaces, spreading aggregate, opening and closing ditches for pipes and cables etc.

**PUBLIC WORKS, PARKS AND GARDENS:** Rooting, planting trees, clearing snow, gritting, cleaning road surfaces etc.

Agility and quickness, the ability to handle any kind of public works, high transfer speed, exceptionally compact dimensions and an unbeatable turning radius let you work without disturbing the environment around you, and make the **VF 1.33B** the essential and affordable solution for every kind of public works.







The use of the best materials and components available on the market, the adoption of "heavy duty" transmission only, the choice to avoid electronics in addition with a machine assembly carried out by highly-qualified personnel allow us to join our Clients in affirming that **Venieri** backhoes are quality products which are irreplaceable – except by another **Venieri** backhoe.



"Our aim is to offer an unique product that's superior in terms of productivity, efficiency and flexibility with low maintenance costs".



Venieri s.p.a.

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# SIDE-MOUNTED ENGINE

The **Venieri VF 1.33B** thanks to its side-mounted engine counterweighted at the opposite side grants:

- Better weight distribution between axles
- Real longitudinal and transverse stability
- Total front and rear visibility
- Very compact dimensions
- Side-mounted radiator (with cooling fan) positioned sideways instead of behind the bucket, permitting always an efficient engine cooling.
- Full access to the machine's hydraulic and mechanical components.
- Reduced dimensions of the front frame enabling a greater unloading distance.

# 4-WHEEL STEERING AND DRIVE

In the VF 1.33B the highest manoeuvrability in any situation is granted by the 4-wheel steering and drive that, together with a balanced ground load exerted by the wheels, allow at the same time full traction, extremely low tyre wearing and optimum operation without damage to surfaces (soil, asphalt, grassland, gravel).

#### DIESEL ENGINE

Engine: 4 cylinder, indirect injection, water-cooled, paper dry filter. Emissioned engine according the CEE 97/68 - Stage IIIA

Type Perkins 40	)4D - 22
Max. power 38 kW	- 52 HP
Rated rpm	2.800
Net Power ISO/TR 14396 36 kW	- 49 HP
Net Power EEC/80/1269 36 kW	- 49 HP
Displacement cm <sup>3</sup>	2.216
Bore mm	84
Stroke mm	100

### **ELECTRIC SYSTEM**

Battery	12 Volt
Capacity	
Alternator rating	
Reverse warning	Standard
Wiring according with	IP 67 - DIN 40050

#### TRANSMISSION

Hydrostatic transmission with automatic power regulation and closed circuit with variable displacement pump and motor. Two forward/reverse speeds with single-lever electric control.

	torward	reverse
1st gear km/h	0÷8	0÷8
2 <sup>nd</sup> gear km/h	0÷20	0÷20

# AXLES

Designed for heavy duties, all wheel-drive. Automatic self-locking differentials Planetary final drives in each wheel. Front axle: steering and oscillating up to a total angle of 15° Rear axle: steering and fixed to the frame

# BRAKES

Service: hydraulic multi-disc working on the transmission shaft. Parking: roller-lock type on the split outlet hand-operated.

TYRES

STEERING	

...10.0/75 x 15.3 - 8 pr.

Servo-assisted through hydraulic LOAD SENSING steering u	inits.
Inner tyres turning radiusmm	800
Outer tyres turning radiusmm	2.150
Outer bucket turning radiusmm	2.700

#### **HYDRAULIC SYSTEM**

**LOAD SENSING** gear pump with priority valve for the steering circuit. Modular three-element control valve for the loader, modular sixelement control valve for the backhoe.

Double acting hydraulic cylinders. Hydraulic oil cooling radiator.

Full-flow oil filter on the leakage pipe.

Ν	Max. flow	lt/1'	56	
L	oader relief valve pressure	bar	190	
S	teering relief valve pressure	bar	140	
ı	ift cylinders	mm	90x455	

Bucket cylinder	mm	65x50
Cycle time	sec	8,

Single lever arm-control with 4-position lifting system and with 3-position bucket system.

#### Backhoe control

Two levers for backhoe-control, "cloche" type. Two hydraulic-control independent stabilizers, hydraulically operated. Side translation with four hydraulic locking devices.

### SERVICE CAPACITIES

Engine kg	7
Front differential + Drop box kg	2,8
Rear differentialkg	2
Planetary gear kg	0,2
Hydraulic circuit kg	55
Brake system kg	0,3
Fuel It	47
Water cooling	11

#### **TECHNICAL FEATURES**

Standard bucket capacity	111	0,40
Bucket width	mm	1.400
Breakout force	kg	2.560
Backhoe loader		
Type	VF	2.75
Standard bucket capacity	lt	45
Standard bucket width	mm	300
Dipper stick max. penetration capacity	kg	1.400
Max breakout force on the bucket tip	kg	2.600
Hydraulic lifting capacity on the bucket pin up	kg	700
Rotation		180°
A - Max. digging depth		2.750
(Telesc./optional)	mm	3.250
B - Standard digging depth	mm	2.600
(Telesc./optional)	mm	3.100
Dimensions and weights		
Max. length in transfer (loader)	mm	3.400
Max. length in transfer (backhoe loader)	mm	3.750
Max. width in transfer	mm	1.400
Width across tyres		1.320
Tracks width	mm	1.105
Ground clearance	mm	270
Standard weight in running order (loader)	kg	2.850



Standard weight in running order (backhoe loader).. kg 3.000

Max. weight in running order. ...



# THE CABIN

### A place where a full-day work becomes possible.

- Easy-to-reach driver's position thanks to reduced height from ground and access without obstacles through a wide door
- Total visibility at 360 degrees
- Mobile rear window operated by dampers not exceeding the machine's profile even when open
- Large front windscreen with ample front and rear side glasses
- Man-sized driver's position
- Fully equipped instrument panel ergonomically positioned
- Excellent protection against external elements and environmental conditions

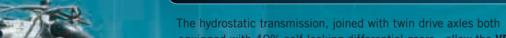
### MAINTENANCE

One of **VF 1.33B** profitability key factor is represented by the machine extremely reduced downtime. Therefore it has been designed to allow routine inspections to be made quickly and easily: just operate a simple catch to open the engine hood and everything's within your reach.

Productivity, efficiency and flexibility with low maintenance costs.

# DIESEL ENGINE

The Venieri VF 1.33B fits a worldwide reputed engine made by Perkins, leading manufacturer of diesel engines. Thousands of testing hours under every possible climatic condition grant an engine assuring constantly affordable and reliable performances. Built to Venieri's own specifications, the 4-cylinder engine meets all requirements on emissions and offers exceptional power and torque, allowing either gradual and high-output operation.



equipped with 40% self-locking differential gears, allow the VF 1.33B to respond to all your needs in all possible working condi-

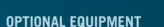
Continuous variation in transmission ratio linked to an anti-slip system, the top of the "state of the art" technology, allows the engine to deliver every ounce of its power to the wheels without nterruption while working to maximum efficiency all the time. It also delivers:

Total power efficiency even at low rpm

HYDROSTATIC TRANSMISSION

- Load control for more economic fuel consumption
- Excellent power distribution between transmission and hydraulics
- Ultra-low, constant speeds for special equipments Low brake wear thanks to hydrostatic deceleration
  - Reversing without having to stop the machine
    - Comfort during transfers even at maximum
    - speed of 20 km/h





# BACKHOE LOADER

- Mechanical or hydraulic quick coupling
- Mixing bucket
- Multi-purpose bucket (4x1)
- Arm with hydraulic shredder Device for ultra low speed
- Lifting forks
- Asphalt/cement planer
- Snow blower
- "V" type or "angle dozer" snow blade
- Angle-tilt dozer blade Hand-operated hammer
- Rotating brush

LOADER

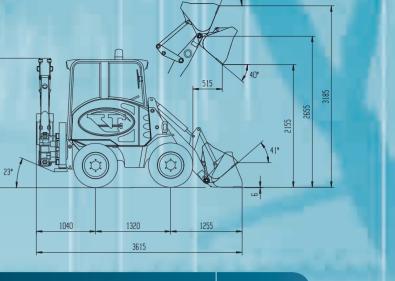
Trencher

- Mechanical quick coupling
- Bucket with mechanical ejector
- Clamshell bucket
- Ditch cleaning bucket
- Backhoe bucket of different widths.
- Extensible dipperstick
- Hydraulic hammer Hydraulic shredder
- Hydraulic drilling auger

- Tool box

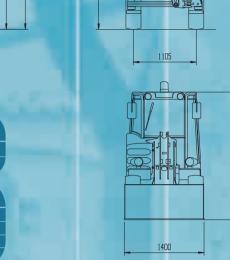
  - Safety seat belt

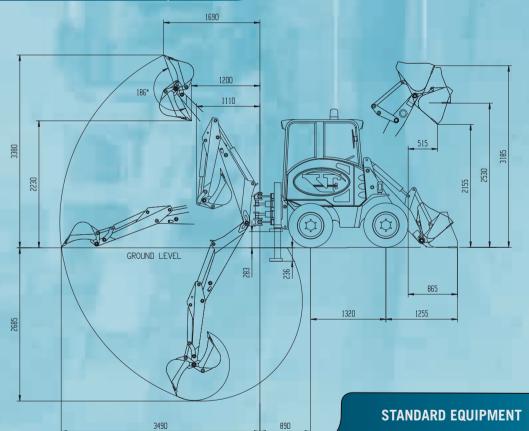
  - Limited Slip differential on front and rear axles
  - Safety clamp for lifting cylinder



Loading bucket (kg)	
Stating tipping load - Full turn	1.500
Payload (50%)	750







- Acoustic reverse warning Safety clamp for backhoe lifting cylinder Visual index for bucket position
- Plug with key for fuel tank
- Front bucket with bolted teeth
- Backhoe bucket
- ROPS/FOPS pressurized cab with heating system with front and rear 
  Yellow rotating beacon windscreen wiper and windshield washer.
- Spare parts catalogue

Operation and maintenance manual

Working lights

EEC homologation

Side rearview mirrors

Tow hook

Complete instrument dashboard